SAFETY DATA SHEET

NITRO-FLUX

Section 1. Identification

GHS product identifier : NITRO-FLUX

Reference number : GHS080

Other means of identification : Not available.

Product type : Solid. [Paste]

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : AIM
9100 Henri Bourassa East
Montreal, QC
H1E 2S4
(514) 494-2000

In the United States:
AIM
25 Kenney Drive
Cranston, RI 02920
(800) CALL-AIM

In México
AIM Soldadura de México
Circuito Interior Norte # 460
Parque Industrial Salvarcar
Ciudad Juárez, Chih.
(656) 630-0032

Emergency telephone number (with hours of operation) : INFOTRAC
North America: (800) 535-5053
International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Harmful if swallowed.
Causes skin irritation.
Causes serious eye irritation.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Section 2. Hazards identification

Response : IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	%	CAS number
zinc chloride	≥10 - ≤25	7646-85-7
ammonium chloride	≤5	12125-02-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Section 4. First aid measures

Skin contact : Causes skin irritation.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
nitrogen oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
zinc chloride	**ACGIH TLV (United States, 1/2023). [Zinc chloride fume]** TWA: 1 mg/m³ 8 hours. Form: Fume STEL: 2 mg/m³ 15 minutes. Form: Fume **OSHA PEL 1989 (United States, 3/1989). [Zinc chloride fume]** TWA: 1 mg/m³ 8 hours. Form: Fume STEL: 2 mg/m³ 15 minutes. Form: Fume **NIOSH REL (United States, 10/2020). [ZINC CHLORIDE FUME]** TWA: 1 mg/m³ 10 hours. Form: Fume STEL: 2 mg/m³ 15 minutes. Form: Fume **OSHA PEL (United States, 5/2018).** TWA: 1 mg/m³ 8 hours. Form: Fume
ammonium chloride	**ACGIH TLV (United States, 1/2023). [Ammonium chloride fume]** TWA: 10 mg/m³ 8 hours. Form: Fume STEL: 20 mg/m³ 15 minutes. Form: Fume

Section 8. Exposure controls/personal protection

	NIOSH REL (United States, 10/2020). [AMMONIUM CHLORIDE FUME] TWA: 10 mg/m³ 10 hours. Form: Fume STEL: 20 mg/m³ 15 minutes. Form: Fume **OSHA PEL 1989 (United States, 3/1989).** TWA: 10 mg/m³ 8 hours. STEL: 20 mg/m³ 15 minutes.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Solid. [Paste]

Color : Not available.

Odor : Not available.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Not applicable.

Evaporation rate : Not available.

Section 9. Physical and chemical properties

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not applicable.

Vapor pressure : Not available.

Vapor density : Not applicable.

Relative density : Not available.

Solubility : Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Viscosity : Not applicable.

Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
zinc chloride	LD50 Oral	Guinea pig	200 mg/kg	-
	LD50 Oral	Mouse	329 mg/kg	-
	LD50 Oral	Rat	350 mg/kg	-
	LD50 Oral	Rat	350 mg/kg	-
ammonium chloride	LD50 Oral	Mouse	1300 mg/kg	-
	LD50 Oral	Rat	1650 mg/kg	-
	LD50 Oral	Rat	1650 mg/kg	-
	LDLo Oral	Dog	600 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
zinc chloride	Skin - Severe irritant	Rabbit	-	120 hours 1 %	-
ammonium chloride	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Severe irritant	Rabbit	-	100 mg	-

Sensitization

Not available.

Section 11. Toxicological information

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	1625.6 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
zinc chloride	Acute EC50 34 µg/l Fresh water	Algae - Chlorella vulgaris - Exponential growth phase	72 hours
	Acute EC50 26 µg/l Marine water	Algae - Navicula incerta	96 hours
	Acute EC50 1.8 mg/l Fresh water	Aquatic plants - Lemna aequinoctialis	96 hours
	Acute LC50 32 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 100 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 18 µg/l Fresh water	Fish - Oncorhynchus mykiss - Fry	96 hours
	Chronic EC10 58 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 20 µg/l Marine water	Algae - Chlorella sp. - Exponential growth phase	72 hours
	Chronic NOEC 1000 µg/l Fresh water	Crustaceans - Procambarus clarkii - Intermolt	21 days
	Chronic NOEC 31.5 µg/l Fresh water	Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	30 days
ammonium chloride	Acute EC50 0.07 mg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Acute LC50 20 µg/l Fresh water	Crustaceans - Macrobrachium rosenbergii - Post-larvae	48 hours
	Acute LC50 390 µg/l Fresh water	Daphnia - Daphnia magna - Young	48 hours
	Acute LC50 80 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic EC10 0.03 mg/l Fresh water	Daphnia - Daphnia obtusa	21 days
	Chronic NOEC 0.6 mg/l Marine water	Algae - Entomoneis punctulata - Exponential growth phase	72 hours
	Chronic NOEC 330 µg/l Fresh water	Crustaceans - Crangonyx sp. - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 0.006 mg/l Fresh water	Fish - Ictalurus punctatus - Fry	30 days

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
zinc chloride	-	60960	high
ammonium chloride	-3.2	-	low

Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	**Reportable quantity** 4787 lbs / 2173.3 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

State regulations

Massachusetts : The following components are listed: zinc chloride; ammonium chloride; OIL MIST, MINERAL

New York : The following components are listed: Zinc chloride; Ammonium chloride

New Jersey : The following components are listed: zinc chloride; ammonium chloride

Pennsylvania : The following components are listed: zinc chloride; ammonium chloride

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Europe :

Japan : **Japan inventory (CSCL)**: Not determined.
Japan inventory (ISHL): Not determined.

Malaysia : Not determined

New Zealand : All components are listed or exempted.

Philippines : All components are listed or exempted.

Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted.

Turkey : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		0
Physical hazards		0

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method

History

Date of printing : 4/26/2024

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Date of previous issue : 4/24/2024

Version : 0.14

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.